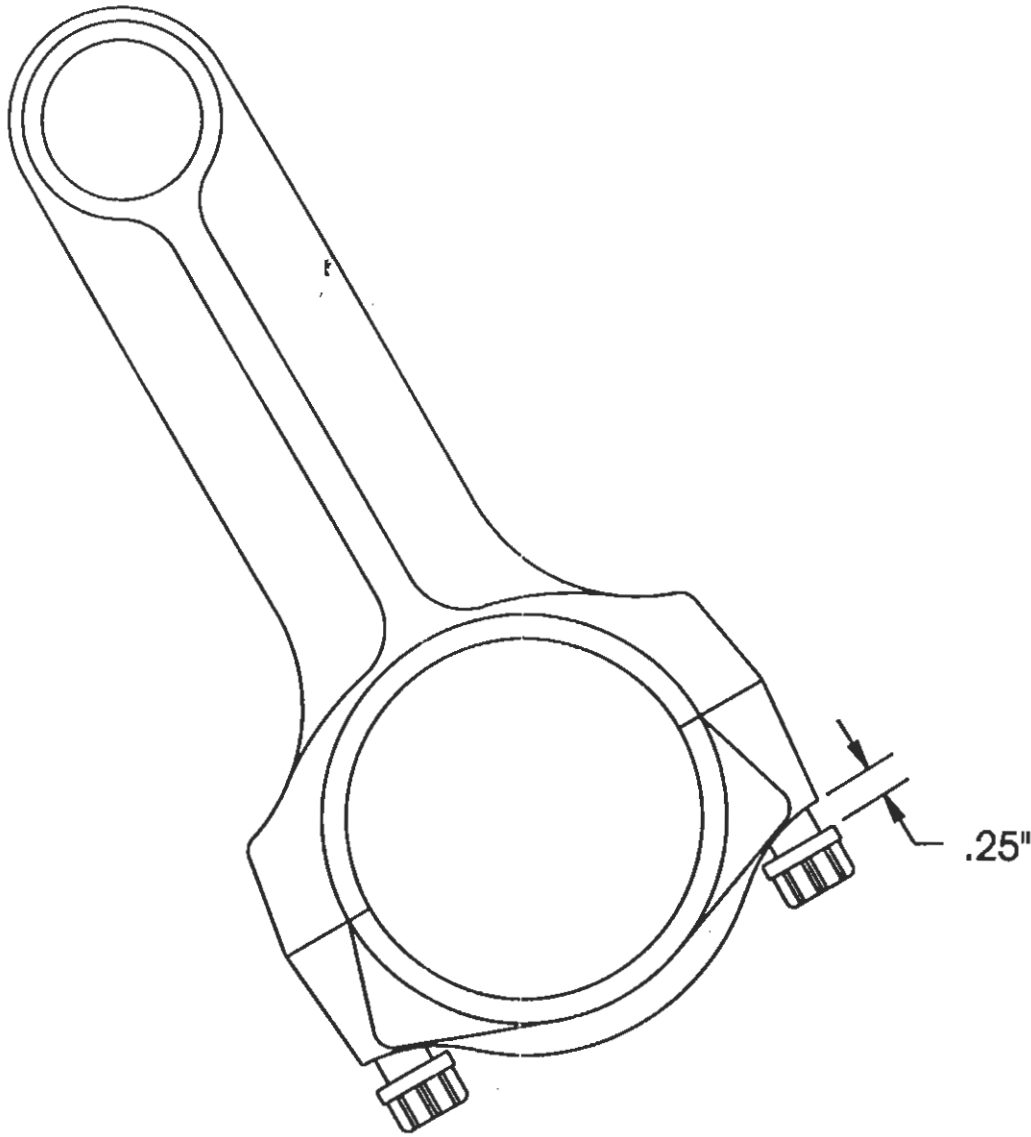


PAUTER CHROME MOLY BILLET RODS



Cap Removal Instructions

To remove the rod cap from the rod body, we recommend loosening and backing out the rod bolts approximately 1/4", then carefully tap on the head of the bolt with a soft-faced hammer (aluminum, brass or plastic) until the rod and the cap part at the split line and the alignment sleeves are free. Remove the bolts.

Torque Specifications:

5/16" bolts = 35 ft/lbs

3/8" bolts = 50 ft/lbs

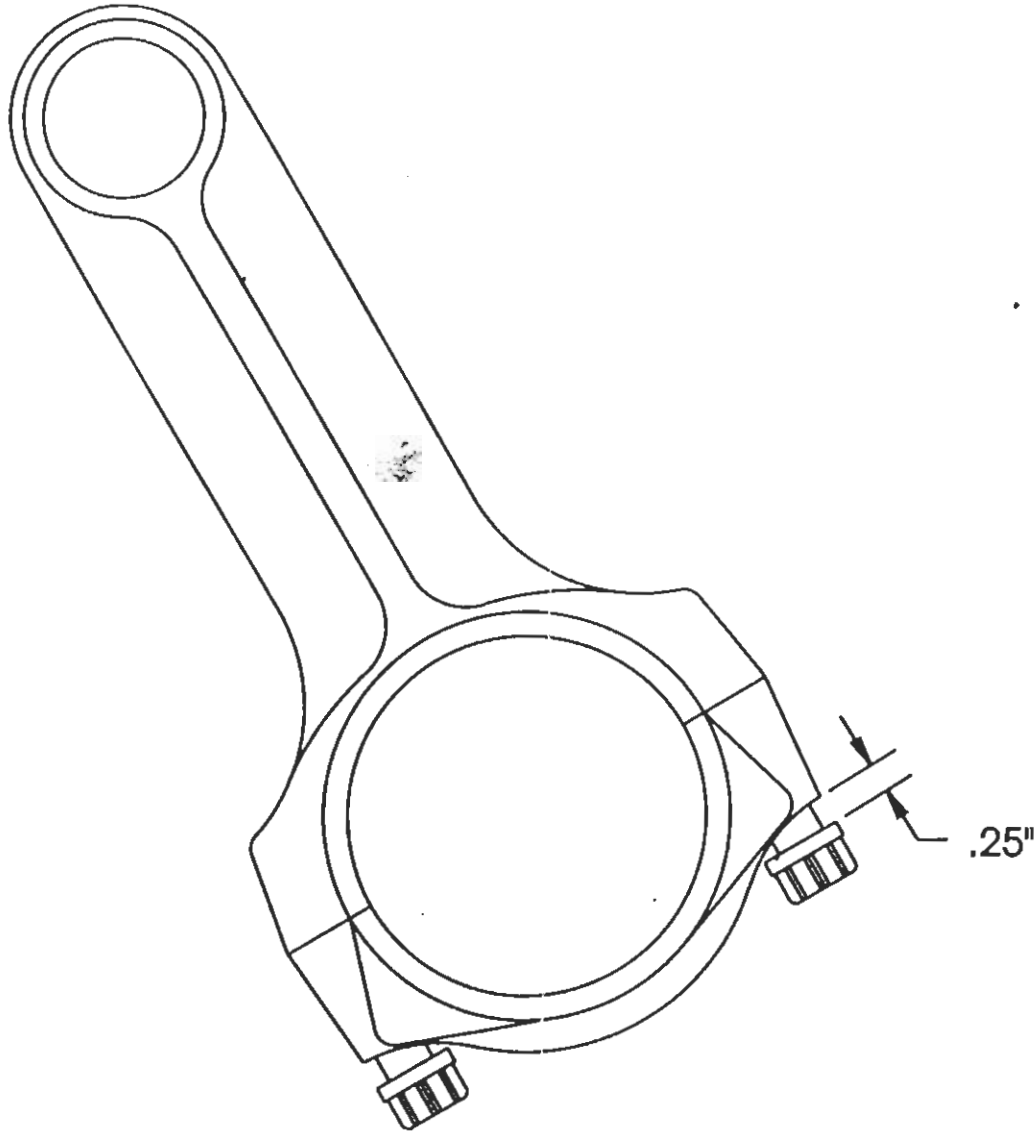
7/16" bolts = 72 ft/lbs

Always oil threads with motor oil when assembling.

STR. .0045 .005"

PAUTER MACHINE company

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7/16" bolts = 72 ft/lbs

ROD WEIGHTS:

BIG END: 450

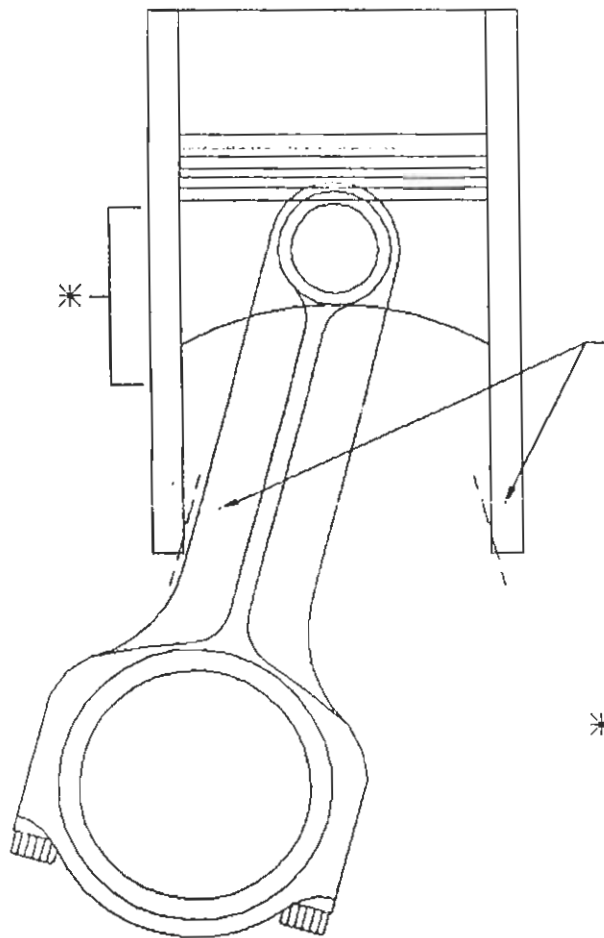
OVERALL: 626 GRAMS

5.225" (132.7mm) LENGTH

PAUTER MACHINE company

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ROD BEAM/CYLINDER BORE INTERFERENCE



NOTE:

Some makes of small bore long stroke engines may require minor notching in these areas of cylinder to allow full rod rotation cycle without interference
this should be done prior to final engine cleaning & assembly
allow 1/16 inch min clearance

* (watch location of oil ring @ bdc)